

AMENDMENTS TO THE DRAWINGS

The attached two sheets of drawings include changes to Figs. 4, 5 and 7. These sheets, which bear Figs. 3-5 and 6-7, replace the original sheets bearing the same figures.

Fig. 4 has been amended to show that the outer portions of the upper component cutting edge are linear sections.

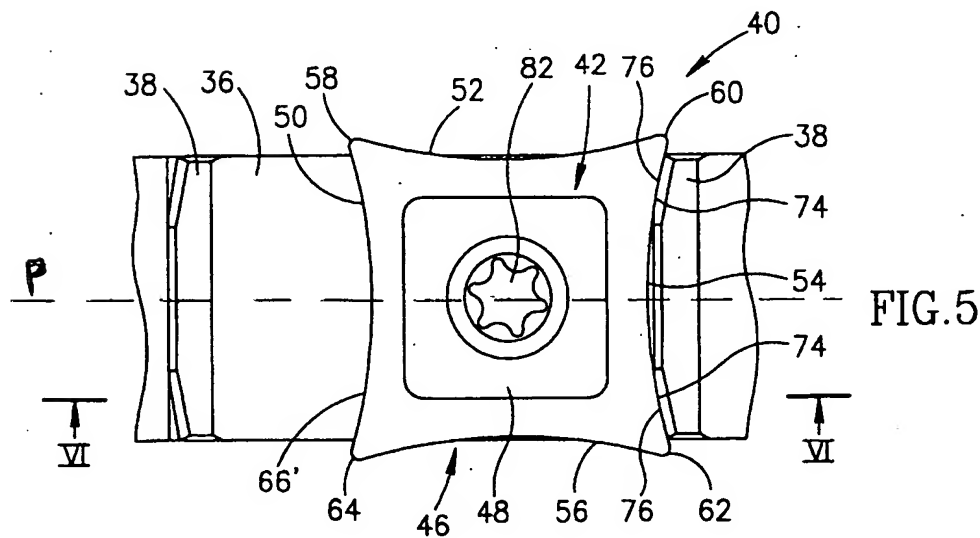
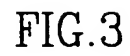
Fig. 5 has been amended to point out and label the plane of rotation of the cutting tool.

Fig. 7 has been amended to show that the cutting insert is slightly thicker in the region of the inner portion.

Attachment: Two Replacement sheets bearing Figs. 3-7

APPENDIX A

Amended Figs. 4, 5, and 7



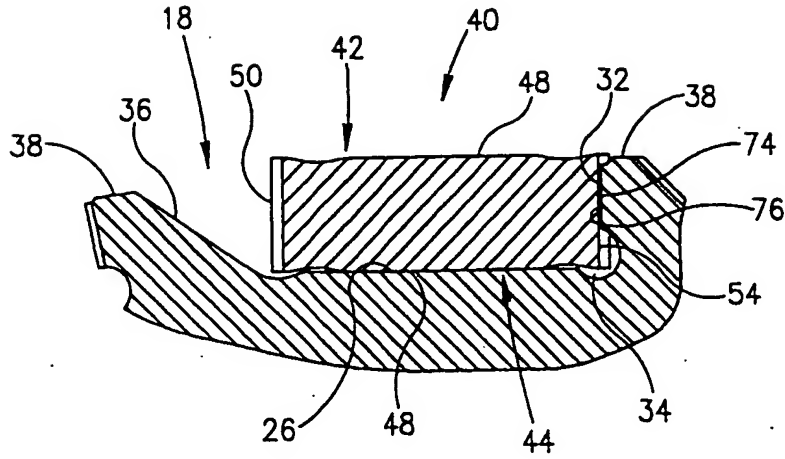


FIG. 6

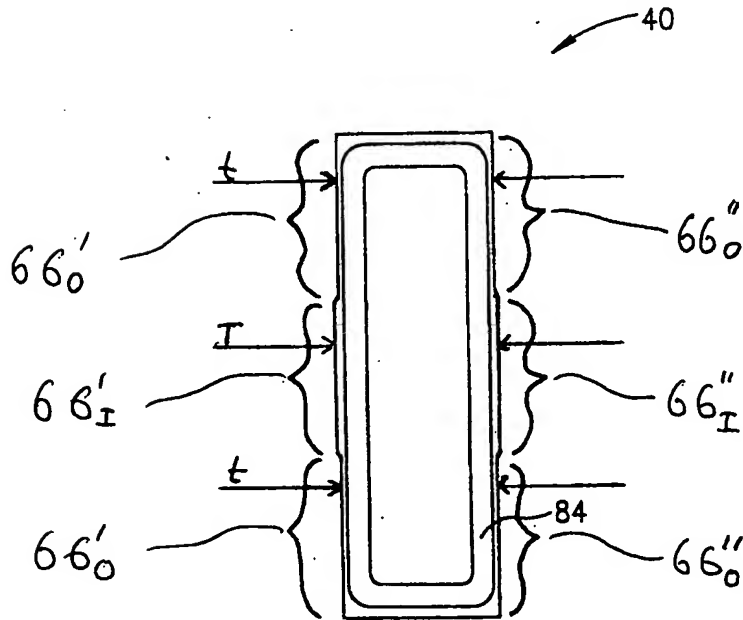


FIG. 7